

OEM Serial Port Adapter™

cB-0902

Electrical & Mechanical Datasheet

*connect***Blue**

OEM Serial Port Adapter™
cB-0902

Electrical & Mechanical Datasheet

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1 Introduction

1.1 Migrating from Bluetooth 1.1 to 2.0 products

A migration from a cB-OEMSPA13 or cB-OEMSPA33 module to a cB-OEMSPA312 or cB-OEMSPA332 module is normally done without any problems. Even so, there are some issues that have to be considered.

- The resistance value of the pull-down resistors needs to be decreased to 1k Ω . It is especially important to be observant on the Mode and Switch-1 signals. This point is not necessary for the cB-OEMSPA333 modules and 10k Ω can still be used. See the LED and Switch Design Examples for more info.
- The High- and Low-signal definitions are slightly changed on the Logic Level signals. Especially consider the Low-level definition on the Switch-0 signal. See the Input/Output signals in the Characteristics section for more info.
- A 5V system using resistor dividers to adapt the 5V TxD output signal of the host to the 3V levels of the OEMSPA RxD input signal should decrease the resistor values to 1.8k Ω and 2.2k Ω . See the Logic Levels Design Examples for more info.
- The antenna and antenna connector locations are different. See the Board Outlines section for more info.

1.2 Related Documents

There are some documents related to the Serial Port Adapter:

- The **Serial Port Adapter AT Commands** document contains a description of the AT commands supported in the Serial Port Adapter. It also contains information on how to use the AT commands to create Bluetooth applications.
- The **OEM Serial Port Adapter Electrical & Mechanical Datasheet** (this document) contains important information about the OEM Serial Port Adapter. Read this document if you are using the OEM Serial Port Adapter.

1.3 Product Variants

This Electrical and Mechanical datasheet contains information about the 16 variants of OEM Serial Port Adapters based on the PCB cB-0902. This document makes references to the OEM Module ID, not the Product Name (see Table 1).

Table 1: Product variants

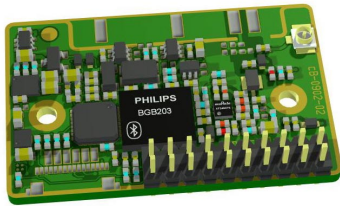
| | Product Name | OEM Module ID / Regulatory ID / FCC ID | Bluetooth Type | Description |
|------------------------------------|------------------|----------------------------------------------|----------------------------|-----------------------------------------------------------------------------|
| Class 1 +7dBm Internal antenna | cB-OEMSPA312i-02 | cB-0069 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312i with internal antenna, 2mm pin connector |
| | cB-OEMSPA312i-04 | cB-0070 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312i with internal antenna, no connectors |
| | cB-OEMSPA312i-06 | cB-0071 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312i with internal antenna, JST 6-pol |
| | cB-OEMSPA312i-07 | cB-0072 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312i with internal antenna, Flexfilm |
| Class 1 +7dBm External antenna | cB-OEMSPA312x-02 | cB-0073 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312x with external antenna, 2mm pin connector |
| | cB-OEMSPA312x-04 | cB-0074 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312x with external antenna, no connectors |
| | cB-OEMSPA312x-06 | cB-0075 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312x with external antenna, JST 6-pol |
| | cB-OEMSPA312x-07 | cB-0076 cB-0902-0201 PVH090202S | Class 1 / +7dBm 5mW | OEM Serial Port Adapter 312x with external antenna, Flexfilm |
| Class 1 +17dBm Internal antenna | cB-OEMSPA332i-02 | cB-0077 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332i with internal antenna, 2mm pin connector |
| | cB-OEMSPA332i-04 | cB-0078 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332i with internal antenna, no connectors |
| | cB-OEMSPA332i-06 | cB-0079 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332i with internal antenna, JST 6-pol |
| | cB-OEMSPA332i-07 | cB-0080 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332i with internal antenna, Flexfilm |

| Class 1 +17dBm External antenna | Product Name | OEM Module ID / Regulatory ID / FCC ID | Bluetooth Type | Description |
|------------------------------------|------------------|----------------------------------------------|----------------------------|-----------------------------------------------------------------------------|
| | cB-OEMSPA332x-02 | cB-0081 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332x with external antenna, 2mm pin connector |
| | cB-OEMSPA332x-04 | cB-0082 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332x with external antenna, no connectors |
| | cB-OEMSPA332x-06 | cB-0083 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332x with external antenna, JST 6-pol |
| | cB-OEMSPA332x-07 | cB-0084 cB-0902-0202 PVH090202L | Class 1 / +16.9dBm 49mW | OEM Serial Port Adapter 332x with external antenna, Flexfilm |

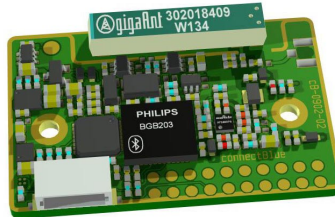
1.4 cB-0902

cB-0902 is a small size Bluetooth module based on the Philips BGB203 system in package (SiP). The BGB203 has on chip SRAM and FLASH stacked in the same package. The modules are available in many variants with different antenna / connectors and output power combinations. See Picture 1 - Picture 3 for some of the available models. All models are described in Table 1.

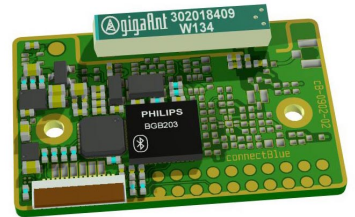
The cB-0902 has an RS232 interface and is fully compatible with the connectBlue 2:nd Generation Class 2 Serial Port Adapter.



**Picture 1: CB-OEMSPA332x-02
OEM Serial Port Adapter long
range with external antenna and
2mm pin connector**



**Picture 2: CB-OEMSPA332i-06
OEM Serial Port Adapter long
range with internal antenna and
JST connector**



**Picture 3: CB-OEMSPA312i-07
OEM Serial Port Adapter short
range with internal antenna and
Flexfilm connector**

1.5 Block Diagram cB-0902

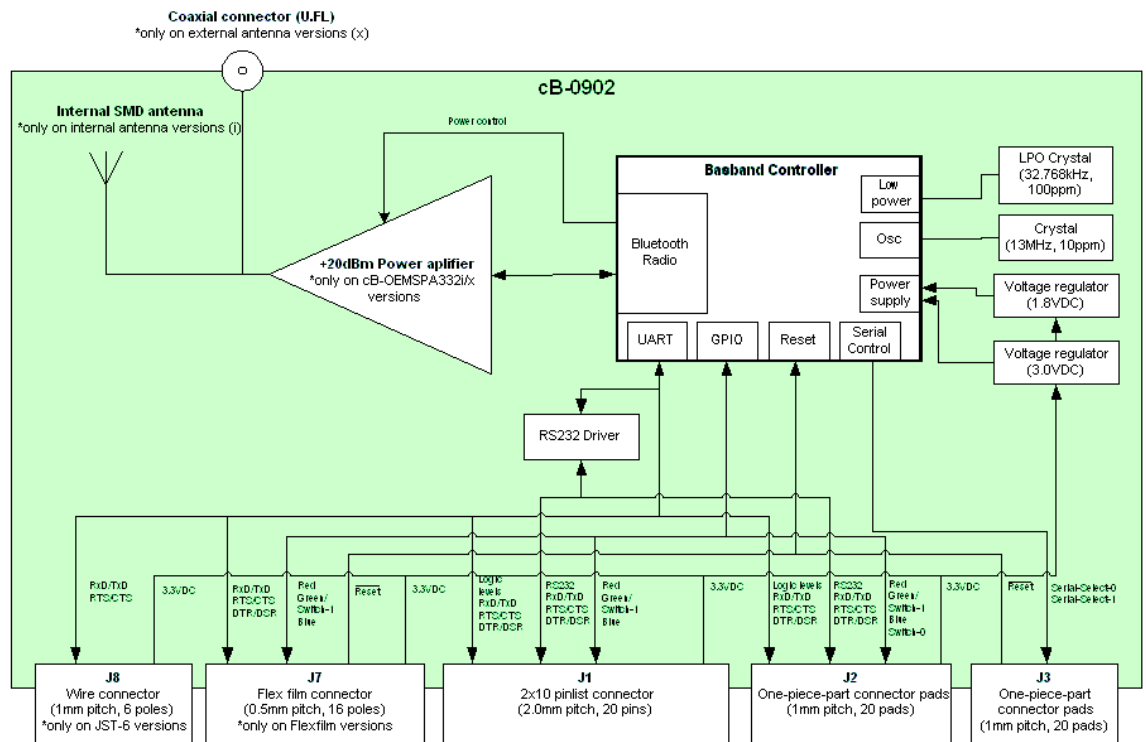


Figure 1: Block diagram of cB-0902

2 Electrical Interface and Connectors

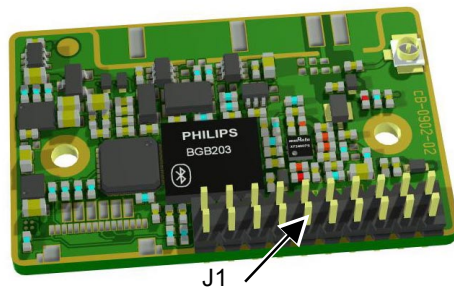
This section describes the signals available on the module interface connectors.

There are four ways to connect to the OEM Serial Port Adapter:

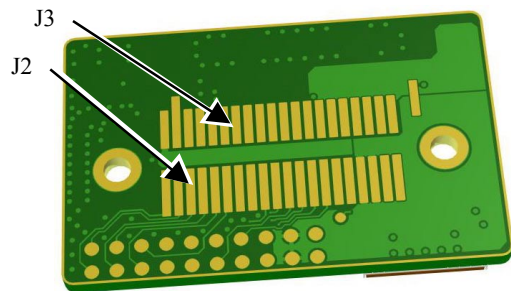
- Via the 2x10-pin 2mm header connector J1 (see Picture 4).
- Via the 2x20-pin 1mm pitch board-to-board (one piece part) connectors, J2 through J3. The J2 to J3 connectors on the OEM Serial Port Adapter exist on the module only as a mating PCB-layout pattern (see Picture 5). See Section 5.2 for more information.

Optional:

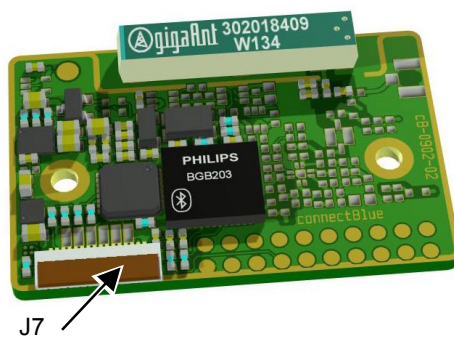
- Via the flexfilm connector, J7 (see Picture 6). The connector is a 16 poles flexfilm connector. The pitch is 0.5mm and the flexfilm should be 0.3mm thick. The connector is from Hirose with part number FH19S-16S-0.5SH(05).
- Via the JST connector, J8 (see Picture 7). The connector is a 6 poles wire connector. The pitch is 1mm and the. The connector is from JST with part number SM06B-SRSS-TB.



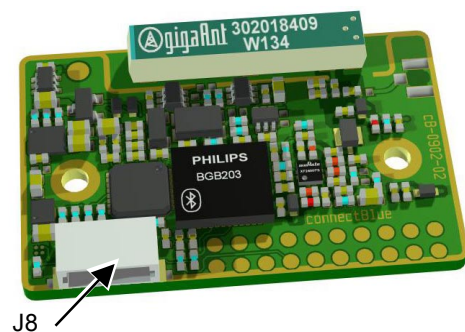
Picture 4: 2x20 2mm pinlist connector, J1.



Picture 5: J2 to J3 are available on cB-0902.



Picture 6: Flexfilm connector, J7.



Picture 7: JST 6-pol connector, J8.

2.1 Pin Numbering

2.1.1 J2 and J3

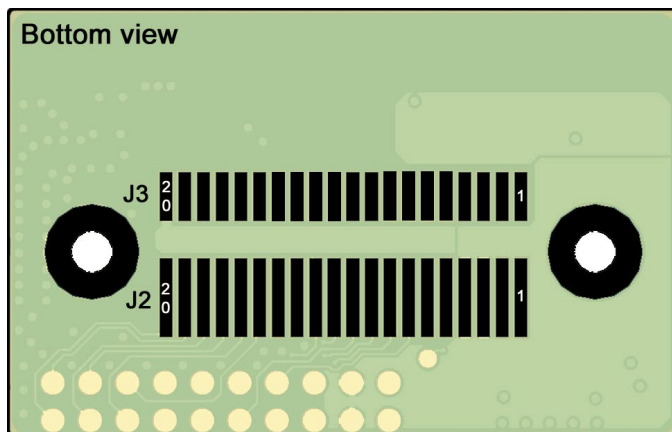


Figure 2: Bottom view of the PCB with the pinning of the J2 and J3 pads connector.

2.1.2 Flexfilm J7

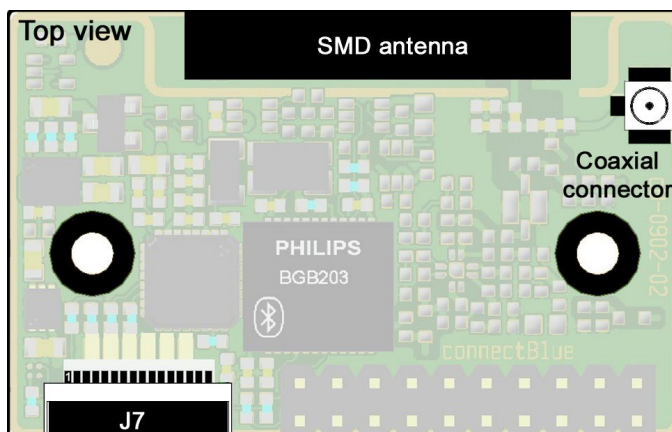


Figure 3: Top view of the PCB with the pinning of the J7 connector.

2.1.3 Pinlist J1 and JST 6-pol J8

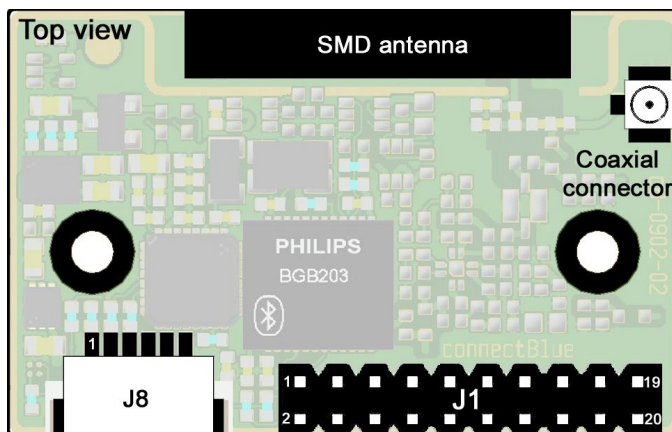


Figure 4: Top view of the PCB with the pinning of the J1 and J8 connector.

2.2 Pin Description

2.2.1 J1 & J2 Connector

Table 2: Signals on J1 and J2.

| J1&J2 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|-----------------|-----------|---------------------|-----------------|------|--------------------------------------------------------------------------------------------------------------------------------------|
| 1-2 | VSS | Ground | Ground | | GND |
| 3-4 | VCC_3V3 | Power | 3.3V | | 3.0 – 6.0 VDC for CB-OEMSPA312 modules 3.3 – 6.0 VDC for CB-OEMSPA332 modules |
| 5 | RS232-CTS | Clear To Send | RS232 | In | Hardware flow control Active positive. |
| 6 | RS232-TxD | Transmit Data | RS232 | Out | “0”: Positive, “1”: Negative |
| 7 | RS232-RTS | Request To Send | RS232 | Out | Hardware flow control Active positive. |
| 8 | RS232-RxD | Receive Data | RS232 | In | “0”: Positive, “1”: Negative |
| 9 | RS232-DTR | Data Terminal Ready | RS232 | Out | Active positive. |
| 10 | RS232-DSR | Data Set Ready | RS232 | In | Active positive. Also used to control the power saving mode “stop mode”. See section 2.5 for more informa- tion. |

| J1&J2 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|-----------------|----------|-----------------|-----------------|--------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11 | RED/Mode | Red LED output | CMOS | In/Out | <p>This signal is multiplexed:</p> <p>RED: Logic Red LED Signal (see Chapter 3, Table 13). Pin is used as input for approximately 500ms at startup.</p> <p>Mode: The level on this pin during power up selects RS232 (High) or logic (Low) level UART-communication. Active low.</p> <p>The Mode pin is only valid during the first 500ms after startup and cannot be changed during operation.</p> <p>The Mode pin is internally pulled up i.e. RS232 mode is the default setting. Recommended value of the pull-down resistor is 1kΩ**.</p> <p>See section A.2.3.2 for design examples.</p> |
| 12 | Switch-0 | Function switch | CMOS | In | <p>Used for the “Connect on external signal” function, see the Serial Port Adapter AT command Specification for more information on the Function switch. Active low.</p> <p>See section A.2.3.4 for design examples.</p> |

| J1&J2 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|-----------------|--------------------|----------------------------------------|-----------------|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 13 | GREEN/ Switch-1 | Green LED output and Restore switch | CMOS | In/Out | <p>This signal is multiplexed:</p> <p>GREEN: Logic Green LED Signal (see Chapter 3, Table 13). Not valid until 500ms after startup. Active low</p> <p>Switch-1: If the level on this pin is pulled-down with 1kΩ** the units goes back to default serial settings.</p> <p>The “Restore Default” input is only active during the first 500ms after startup.</p> <p>See the Serial Port Adapter AT command Specification for more information on the Restore switch.</p> <p>See section A.2.3.3 for design examples.</p> |
| 14 | BLUE | Blue LED output | CMOS | Out | <p>Logic Blue LED Signal (see Chapter 3, Table 13). Active low</p> <p>Note: Signal will flicker at data transmission.</p> <p>See section A.2.3.1 for design examples.</p> |
| 15 | UART-CTS* | Clear To Send | CMOS | In | <p>Hardware flow control.</p> <p>Active low</p> |
| 16 | UART-TxD* | Transmit Data | CMOS | Out | “0” : Low, “1” : High |
| 17 | UART-RTS* | Request To Send | CMOS | Out | <p>Hardware flow control.</p> <p>Active low</p> |
| 18 | UART-RxD* | Receive Data | CMOS | In | “0” : Low, “1” : High |
| 19 | UART-DTR* | Data Terminal Ready | CMOS | Out | Active low |
| 20 | UART-DSR* | Data Set Ready | CMOS | In | <p>Active low</p> <p>Also used to control the power saving mode “stop mode”.</p> <p>See section 2.5 for more information.</p> |

* All signals are logic level UART signals (typically 0 - 3VDC)

** Use 1kΩ as pull-down which is different to previous product generations from connectBlue

2.2.2 J3 Connector

Table 3: Signals on J3

| J3 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|--------------|----------------|-----------------|-----------------|------|---------------------------------------------------------------------------------------|
| 1-8 | | | | | Reserved, do not connect. |
| 9 | SerialSelect-0 | Serial Select 0 | CMOS | Out | Control signal for external serial transceivers. See section A.2.2.4 for more info. |
| 10 | SerialSelect-1 | Serial Select 1 | CMOS | Out | Control signal for external serial transceivers. See section A.2.2.4 for more info. |
| 11-18 | | | | | Reserved, do not connect. |
| 19 | RESET | Hardware reset | CMOS | In | Active low. Must be open drain collector. See section 2.4 for design examples. |
| 20 | | | | | Reserved, do not connect. |

2.2.3 J7 Connector (Flexfilm)

NOTE! The physical serial interface on J7 is RS232, which is different compared to the cB-OEMSPA311i/x and cB-OEMSPA331i/x products.

Table 4: Signals on J7

| J7 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|-----------|-----------|---------------------|--------------|------|------------------------------------------------------------------------------------------------------------------------------|
| 1 | RESET | Hardware reset | CMOS | In | Active low. Must be open drain collector. See section 2.4 for design examples. |
| 2 | RS232-DSR | Data Set Ready | RS232 | In | Active positive. Also used to control the power saving mode "stop mode". See section 2.5 for more information. |
| 3 | VSS | Ground | Ground | | GND |
| 4 | VCC_3V3 | Power | 3.3V | | 3.0 – 6.0 VDC for CB-OEMSPA312 modules 3.3 – 6.0 VDC for CB-OEMSPA332 modules |
| 5 | RS232-DTR | Data Terminal Ready | RS232 | Out | Active positive. |

| J7 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|--------------|--------------------|----------------------------------------|-----------------|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 6 | RED/Mode | Red LED output | CMOS | Out | <p>This signal is multiplexed:</p> <p>RED: Logic Red LED Signal (see Chapter 3, Table 13). Pin is used as input for approximately 500ms at startup. Active low.</p> <p>Mode: The level on this pin during power up selects RS232 (High) or logic (Low) level UART-communication.</p> <p>The Mode pin is only valid during the first 500ms after startup and cannot be changed during operation.</p> <p>The Mode pin is internally pulled up i.e. RS232 mode is the default setting. Recommended value of the pull-down resistor is 1kΩ**.</p> <p>See section A.2.3.2 for design examples.</p> |
| 7 | GREEN/ Switch-1 | Green LED output and Restore switch | CMOS | In/Out | <p>This signal is multiplexed:</p> <p>GREEN: Logic Green LED Signal (see Chapter 3, Table 13). Not valid until 500ms after startup. Active low.</p> <p>Switch-1: If the level on this pin is pulled-down with 1kΩ** the units goes back to default serial settings.</p> <p>The "Restore Default" input is only active during the first 500ms after startup.</p> <p>See the Serial Port Adapter AT command Specification for more information on the Restore switch.</p> <p>See section A.2.3.3 for design examples.</p> |

| J7 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|--------------|-----------|-----------------|-----------------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8 | BLUE | Blue LED output | CMOS | Out | Logic Blue LED Signal (see Chapter 3, Table 13). Active low. Note: Signal will flicker at data transmission. See section A.2.3.1 for design examples. |
| 9 | RS232-TxD | Transmit Data | RS232 | Out | "0": Positive, "1": Negative |
| 10 | RS232-RxD | Receive Data | RS232 | In | "0": Positive, "1": Negative |
| 11 | RS232-CTS | Clear To Send | RS232 | In | Hardware flow control. Active positive. |
| 12 | RS232-RTS | Request To Send | RS232 | Out | Hardware flow control. Active positive. |
| 13-16 | | | | | Reserved, do not connect. |

** Use 1kΩ as pull-down which is different to previous product generations from connectBlue

2.2.4 J8 Connector (JST 6-pol)

NOTE! The physical serial interface on J8 is RS232, which is different compared to the cB-OEMSPA311i/x and cB-OEMSPA331i/x products.

Table 5: Signals on J8

| J8 Pin Nr | Pin Name | Signal Name | Signal Level | Type | Description |
|--------------|-----------|-----------------|-----------------|------|--------------------------------------------------------------------------------------------|
| 1 | VSS | Ground | Ground | | GND |
| 2 | VCC_3V3 | Power | 3.3V | | 3.0 – 6.0 VDC for CB-OEMSPA312 modules 3.3 – 6.0 VDC for CB-OEMSPA332 modules |
| 3 | RS232-TxD | Transmit Data | RS232 | Out | "0": Positive, "1": Negative |
| 4 | RS232-RxD | Receive Data | RS232 | In | "0": Positive, "1": Negative |
| 5 | RS232-CTS | Clear To Send | RS232 | In | Hardware flow control. Active positive. |
| 6 | RS232-RTS | Request To Send | RS232 | Out | Hardware flow control. Active positive. |

2.3 Characteristics

The cB-0902 board is designed to be fully interchangeable. If the host product has space for the board it is possible to choose freely between a cB-OEMSPA312i/x or cB-OEMSPA332i/x device without any change of the host product. If you design your power supply for cB-OEMSPA332i/x the modules will be fully interchangeable.

The cB-0902 module has a linear power supply, which means that the current is constant if the voltage supply is changed. See Table 9.

For more information about low power modes see Serial Port Adapter AT commands Specification.

2.3.1 Power supply

NOTE: Read the safety notes in section 7.2 before using the modules.

2.3.1.1 cB-OEMSPA312i/x products

Table 6: Power supply

| Symbol | Parameter | | Value | Unit |
|---------|-----------------------------|-----|-------|------|
| VCC_3V3 | Power supply (Unregulated*) | Min | 3.0 | VDC |
| | | Max | 6.0 | VDC |

* The module is equipped with an internal linear voltage regulator.

Table 7: Current consumption

| Symbol | Mode | | | Value | Unit |
|----------------------------------------|-----------------------------------------------|------------------------------|---------|-------|------|
| I _{CC} @ VCC_3V3 = 3.3V | Not connected | | Average | 7.9 | mA |
| | | | Peak | 48 | mA |
| | Not con- nected, stop mode en- abled | Not connectable | Average | 1.0 | mA |
| | | | Peak | 1.2 | mA |
| | | Connectable | Average | 1.8 | mA |
| | | | Peak | 48 | mA |
| | | Connectable, discoverable | Average | 1.8 | mA |
| | | | Peak | 48 | mA |
| | Connected | Idle or Receiving | Average | 17 | mA |
| | | | Peak | 55 | mA |
| | | Transmitting @115.2kbit/s | Average | 22 | mA |
| | | | Peak | 58 | mA |
| | Inquiry | | Average | 39 | mA |
| | | | Peak | 70 | mA |
| I _{RS232 Output} ¹ | RS232 | | Average | 7 | mA |
| R _{RS232 load} ² | RS232 | | Typ | 20 | kΩ |

¹ RS232 output signals TxD, RTS, DTR loaded with 3kΩ. Not included in I_{CC}, very dependent on the load.

² Internal load on each RS232 input pin.

2.3.1.2 cB-OEMSPA332i/x products

Table 8: Power supply

| Symbol | Parameter | | Value | Unit |
|---------|-----------------------------|-----|-------|------|
| VCC_3V3 | Power supply (Unregulated*) | Min | 3.3 | VDC |
| | | Max | 6.0 | VDC |

* The module is equipped with an internal linear voltage regulator.

Table 9: Current consumption

| Symbol | Mode | | | Value | Unit |
|----------------------------------------|----------------------------------|---------------------------|---------|-------|------|
| I _{CC} @ VCC_3V3 = 3.3V | Not connected | Stop mode not enabled. | Average | 19 | mA |
| | | | Peak | 63 | mA |
| | Not connected, stop mode enabled | Not connectable | Average | 10 | mA |
| | | | Peak | 13 | mA |
| | | Connectable | Average | 11 | mA |
| | | | Peak | 60 | mA |
| | | Connectable, discoverable | Average | 11 | mA |
| | | | Peak | 60 | mA |
| | Connected | Idle or Receiving | Average | 22 | mA |
| | | | Peak | 170 | mA |
| | | Transmitting @115.2kbit/s | Average | 53 | mA |
| | | | Peak | 170 | mA |
| | Inquiry | | Average | 84 | mA |
| | | | Peak | 150 | mA |
| I _{RS232 Output} ¹ | RS232 | Average | 7 | mA | |
| R _{RS232 load} ² | RS232 | Typ | 20 | kΩ | |

¹ RS232 output signals TxD, RTS, DTR loaded with 3kΩ. Not included in I_{CC}, very dependent on the load.

² Internal load on each RS232 input pin.

2.3.2 Input/Output signals

2.3.2.1 cB-OEMSPA312i/x products

Table 10: Input/output signals

| Symbol | Parameter | Value | Unit |
|-----------------------|-----------------------------------------------------------------------|-------|--------|
| V _{IN} Low | Logic LOW level input voltage on all logic input pins except Switch-0 | Min | -0.4 V |
| | | Max | 0.80 V |
| | Logic LOW level input voltage Switch-0 | Min | -0.4 V |
| | | Max | 0.15 V |
| V _{IN} High | Logic HIGH level input voltage | Min | 2.05 V |
| | | Max | 3.35 V |
| V _{OUT} Low | Logic LOW level output voltage | Max | 0.4 V |
| V _{OUT} High | Logic HIGH level output voltage | Min | 2.42 V |
| I _{GPIO} | Sink and source current | Max | 4 mA |

2.3.2.2 cB-OEMSPA332i/x products

Table 11: Input/output signals

| Symbol | Parameter | Value | Unit |
|-----------------------|-----------------------------------------------------------------------|-------|--------|
| V _{IN} Low | Logic LOW level input voltage on all logic input pins except Switch-0 | Min | -0.4 V |
| | | Max | 0.85 V |
| | Logic LOW level input voltage Switch-0 | Min | -0.4 V |
| | | Max | 0.15 V |
| V _{IN} High | Logic HIGH level input voltage | Min | 2.15 V |
| | | Max | 3.45 V |
| V _{OUT} Low | Logic LOW level output voltage | Max | 0.4 V |
| V _{OUT} High | Logic HIGH level output voltage | Min | 2.55 V |
| I _{GPIO} | Sink and source current | Max | 4 mA |

2.3.3 Environmental

Table 12: Temperatures characteristics

| Parameter | | Product Variant | Value | Unit |
|-------------------------------|-----|--------------------|-------|------|
| Storage temperature | Min | All | -40 | °C |
| | Max | All | +125 | °C |
| Maximum operating temperature | Min | CB-OEMSPA312i/x-02 | -30 | °C |
| | | CB-OEMSPA332i/x-02 | | |
| | | CB-OEMSPA312i/x-04 | | |
| | | CB-OEMSPA332i/x-04 | | |
| | | CB-OEMSPA312i/x-07 | | |
| | | CB-OEMSPA332i/x-07 | | |
| | Max | CB-OEMSPA312i/x-06 | -25 | °C |
| | | CB-OEMSPA332i/x-06 | | |
| | | CB-OEMSPA312i/x-02 | +85 | °C |
| | | CB-OEMSPA332i/x-02 | | |
| | | CB-OEMSPA312i/x-04 | | |
| | | CB-OEMSPA332i/x-04 | | |
| | | CB-OEMSPA312i/x-06 | | |
| | | CB-OEMSPA332i/x-06 | | |
| | | CB-OEMSPA312i/x-07 | +80 | °C |
| | | CB-OEMSPA332i/x-07 | | |

2.4 Hardware Reset

A hardware `RESET` input is available on the J3 and J7 connectors (see section 2.1). An external reset source must be open drain collector, see section A.2.4 for design examples. The `RESET` pin is internally pulled-up with 120k Ω .

2.5 Power Control

For more information about “Stop Mode” and other low power modes, see the Serial Port Adapter AT command Specification.

3 Operating Status

The module can be in different modes (see the Serial Port Adapter AT command Specification for more information about the modes) and the RED, GREEN and BLUE signals can be used to detect or indicating the status, see Table 13. The LED signals are active LOW.

Table 13: Signal states in different module modes

| Serial Port Adapter Mode | Status | RGB LED Color | GREEN GPIO | BLUE GPIO | RED GPIO |
|--------------------------|-------------|---------------|------------|-----------|----------|
| Data mode | IDLE | Green | LOW | HIGH | HIGH |
| AT mode | IDLE | Orange | LOW | HIGH | LOW |
| Data mode, AT mode | CONNECTING* | Purple | HIGH | LOW | LOW |
| Data mode, AT mode | CONNECTED* | Blue | HIGH | LOW | HIGH |

* On data activity the active LEDs flashes and will be HIGH for 50-100ms. For information on how to suppress the flashes see section A.2.3.1.

DTR signal can be set to indicate an active Bluetooth link. For more information see Serial Port Adapter AT command Specification.

4 Antennas

There are 2 different antenna options available:

- An internal surface mounted (SMD) antenna.
- An external antenna should be connected to a U.FL connector. Many different external antennas are available.

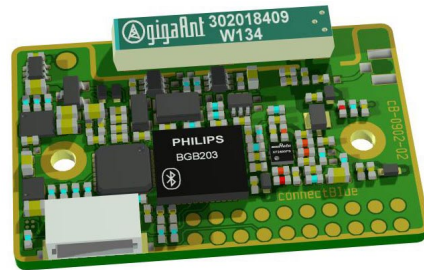
See section 5.1 for more information on antenna placement.

This chapter gives an overview of the different antenna options.

4.1 Surface Mounted Antenna (Internal)

The unit cannot be mounted in a metal-shielded enclosure with this antenna.

| Part Number | OEMSPA 312i / 332i |
|-------------------------|----------------------------------------------------------------------------------------------------------------------------------|
| Antenna name | Mica 2.4 GHz |
| Manufacture | gigaAnt |
| Polarization | Linear |
| Gain | +2.5dBi |
| Antenna size (LxWxH) | 20.5x3.6x3.3 mm |
| Comment | The antenna gain is dependent of the mounting of the module. See section 5.4 for mounting the module considering the antenna. |

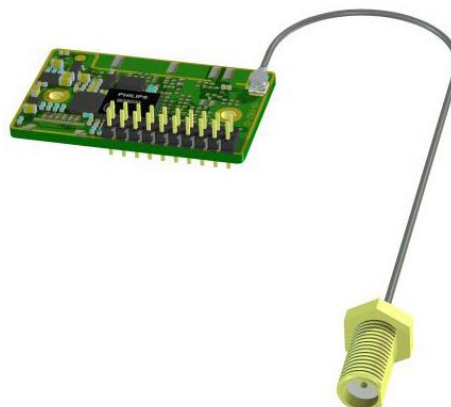


4.2 External antennas

The external antennas are connected to the board through a U.FL connector. Some of the antennas are connected directly to the U.FL connector of the board and some are connected using an SMA connected through a short U.FL to SMA adapter cable.

4.2.1 Antenna Accessories

| Part Number | cB-ACC-18 |
|--------------|---------------------------|
| Name | U.FL to SMA adapter cable |
| Connector | U.FL and SMA female |
| Cable length | 120 mm |
| Cable loss | Less than 0.5dB |



| | |
|---------|-----------------------------------------------------------------------------------------|
| Comment | The SMA connector may be mounted in a panel. Not approved for use in the US and Canada. |
|---------|-----------------------------------------------------------------------------------------|

| Part Number | cB-ACC-38 |
|--------------|--------------------------------------------|
| Name | U.FL to Reverse Polarity SMA adapter cable |
| Connector | U.FL and reverse polarity SMA male |
| Cable length | 120 mm |
| Cable loss | Less than 0.5dB |



| | |
|---------|---------------------------------------------------------------------------------------------|
| Comment | The SMA connector may be mounted in a panel. Approved for use in the US, Canada and Europe. |
|---------|---------------------------------------------------------------------------------------------|

4.2.2 Antennas

| Part Number | cB-ACC-16 |
|--------------|-------------------|
| Name | WCR-2400-SMA |
| Manufacture | Centurion |
| Type | ½ wave dipole |
| Polarization | Vertical |
| Gain | +2.5dBi |
| Size | 100 mm (Straight) |
| Connector | SMA male |



| | |
|----------|-------------------------------------------------|
| Comment | To be mounted on the U.FL to SMA adapter cable. |
| Approval | Not approved for use in the US and Canada. |

| Part Number | cB-ACC-36 |
|--------------|--------------------------------|
| Name | WCR-2400-SMRP |
| Manufacture | Centurion |
| Type | ½ wave dipole |
| Polarization | Vertical |
| Gain | +2.5dBi |
| Size | 100 mm (Straight) |
| Connector | Reverse Polarity SMA female |



| | |
|----------|------------------------------------------------------------------|
| Comment | To be mounted on the U.FL to reverse polarity SMA adapter cable. |
| Approval | Approved for use in the US, Canada and Europe. |

| Part Number | cB-ACC-27 |
|--------------|-------------------|
| Name | WCR-2400-IP04 |
| Manufacture | Centurion |
| Type | ½ wave dipole |
| Polarization | Vertical |
| Gain | +2.0dBi |
| Size | 108 mm (Straight) |
| Connector | U.FL connector |



| | |
|----------|-------------------------------------------------|
| Comment | To be mounted on the U.FL connector on the PCB. |
| Approval | Approved for use in the US and Canada |

| Part Number | cB-ACC-17 |
|--------------|-------------------------------------------------|
| Name | Reel planTec Bluetooth m70 |
| Manufacture | Reel |
| Size (ØxH) | 75x20 mm |
| Gain | +1dBi |
| Mounting | M16x13.6 mm |
| Cable length | 3 m |
| Connector | SMA male |
| Other info | Waterproof (IP67) |
| Comment | To be mounted on the U.FL to SMA adapter cable. |
| Approval | Not approved for use in the US and Canada. |



| Part Number | cB-ACC-21 |
|--------------|------------------------------------------------|
| Name | Rugged SMA |
| Manufacture | Radiall/Larsen |
| Type | ½ wave dipole |
| Polarization | Vertical |
| Gain | 2dBi |
| Connector | SMA male |
| Comment | To be mounted on the U.FL to SMA adapter cable |
| Approval | Not approved for use in the US and Canada. |



5 Mounting Information

5.1 Board Outlines

5.1.1 cB-0902

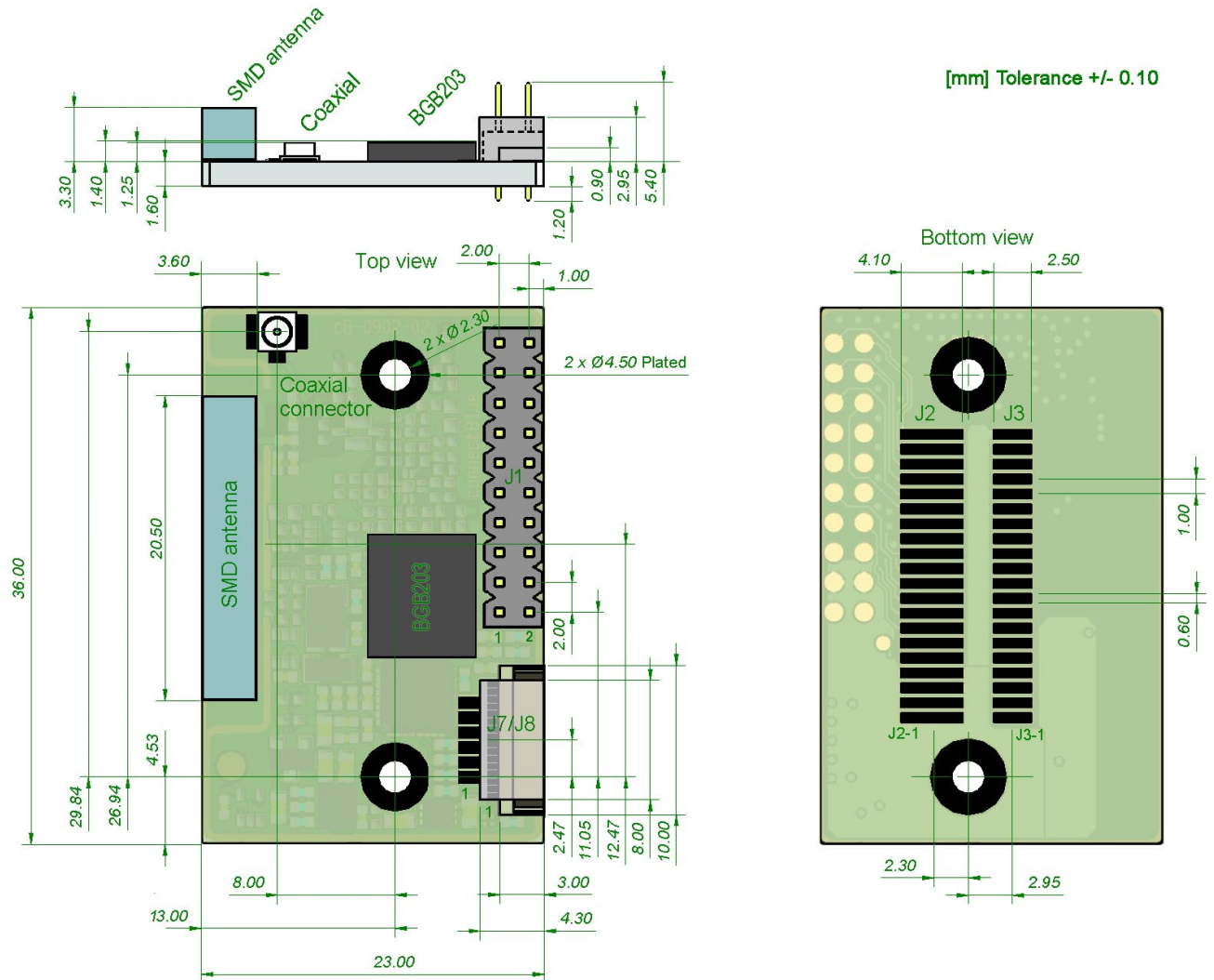


Figure 5: cB-0902 dimensions [mm]. The J2 pads are longer to fit both the single and double row connectors (see section 5.2).

5.1.2 Mounting Holes

There are 2 x 2.3mm mounting holes on cB-0902. The reasons for the 2.3mm holes are that the threaded M2 holes on the single and double row connectors (see section 5.2.1) are not aligned. The outer tangents of the 2.3mm holes align the module if the single row connectors are used and the inner if double row connectors are used (see Figure 6).

Choose the outer tangent (CC distance 27.24mm) if the module is aligned and mounted with some other technique based on M2 screws (e.g. press-fit nuts), see Figure 7 and Figure 8.

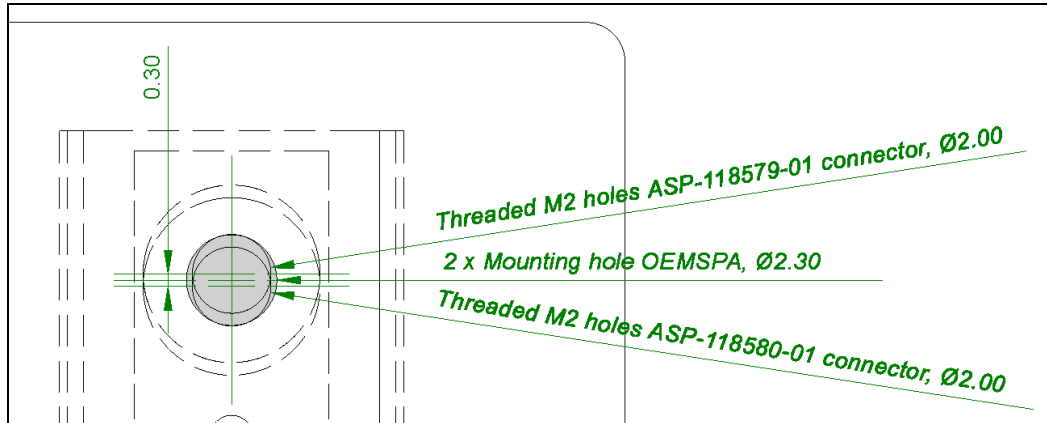


Figure 6: The 2.3mm mounting holes [mm]

5.2 Using the J2/J3 Board-to-Board Connectors

The board-to-board connector should be a 1mm pitch one-piece part connector. The recommended manufacture is Samtec with many connector options available; see section 5.2.1.1 and 5.2.1.2.

Chapter 2 contains more information about the connector and the electrical interface.

5.2.1 Suitable One-Piece Part Connectors

5.2.1.1 Single row connectors

These connectors are a single row connector and can be used if only J2 is needed.

This connector has a profile height of 1.65 mm and this has to be considered if components are to be mounted on the motherboard under the OEM Serial Port Adapter board.

There are alignment pins on the bottom side of the connector.

The connector is available with M2 threaded inserts that fit the mounting holes on the board (see section 5.1.2). You may screw the OEM Serial Port Adapter board directly into these inserts. If you want to have a tighter and more secure mounting, you may use longer screws and secure it using a nut on the backside of the motherboard.

Another way to mount the module is to use press-fit nuts on the motherboard and skip the M2 threads on the connector, see section 5.3 for more information about press-fit nuts.

Table 14: Single row connectors from Samtec.

| Samtec order number | Quote number | Equivalent part | Package | Remark |
|---------------------|--------------|-------------------------|-------------|------------------------------------------------------------|
| ASP-118645-01 | 55392 | SEI-120-02-GF-S-AB | Tube | Align pin on bottom side only |
| ASP-118645-02 | 55392 | SEI-120-02-GF-S-AB-TR | Tape-n-Reel | Align pin on bottom side only |
| ASP-118579-01 | 55392 | SEI-120-02-GF-S-M-AB | Tube | With M2 threaded inserts and align pin on bottom side only |
| ASP-118579-02 | 55392 | SEI-120-02-GF-S-M-AB-TR | Tape-n-Reel | With M2 threaded inserts and align pin on bottom side only |

NOTE:

When ordering connectors from Samtec or an official Samtec distributor, please use the ASP order number and refer to the connectBlue global quote number for best price. For technical questions regarding the Samtec connectors please contact connectBlue or Samtec at (Scandinavia@samtec.com).

See Figure 7 for more information about the connector and necessary measurements on the motherboard. The large mounting holes on the motherboard are designed for press-fit nuts and could be smaller if press-fit nuts are not used. The mounting holes are aligned with the outer tangent of the 2.3mm mounting holes of the module (see section 5.1.2).

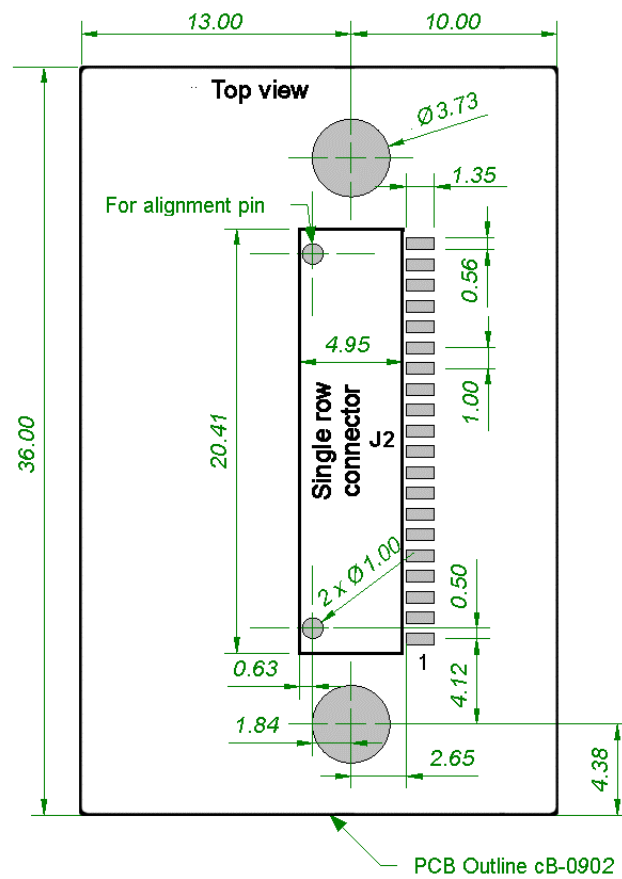


Figure 7: Host PCB layout [mm] for single row connector.

5.2.1.2 Double row connectors

This connector is a double row connector and can be used if both J2 and J3 are needed.

This connector has a height of 3.0mm and this has to be considered if components are to be mounted on the motherboard under the OEM Serial Port Adapter board. The connector is also available with a height of 6.0mm and 10.0mm (The FSI-120 serie from Samtec).

There are alignment pins on the bottom side of the connector.

The connector is available with M2 threaded inserts that fit the mounting holes on the board (see section 5.1.2). You may screw the OEM Serial Port Adapter board directly into these inserts. If you want to have a tighter and more secure mounting you may use longer screws and secure it using a nut on the backside of the motherboard.

Another way to mount the module is to use press-fit nuts on the motherboard and skip the M2 threads on the connector, see section 5.3 for more information about press-fit nuts.

Table 15: Double row connectors from Samtec.

| Samtec order number | Quote number | Equivalent part | Package | Remark |
|---------------------|--------------|--------------------------|-------------|------------------------------------------------------------|
| REF-120021-01 | 55392 | FSI-120-03-G-D-AB | Tube | Align pin on bottom side only |
| REF-120021-02 | 55392 | FSI-120-03-G-D-AB-K-TR | Tape-n-Reel | Align pin on bottom side only |
| REF-120018-01 | 55392 | FSI-120-03-G-D-M-AB | Tube | With M2 threaded inserts and align pin on bottom side only |
| REF-120018-02 | 55392 | FSI-120-03-G-D-M-AB-K-TR | Tape-n-Reel | With M2 threaded inserts and align pin on bottom side only |

NOTE:

When ordering connectors from Samtec or an official Samtec distributor, please use the REF order number and refer to the connectBlue global quote number for best price. For technical questions regarding the Samtec connectors please contact connectBlue or Samtec at (Scandinavia@samtec.com).

See Figure 8 for more information about the connector and necessary measurements on the motherboard. The large mounting holes on the motherboard are designed for press-fit nuts and could be smaller if press-fit nuts are not used (see section 5.1.2).

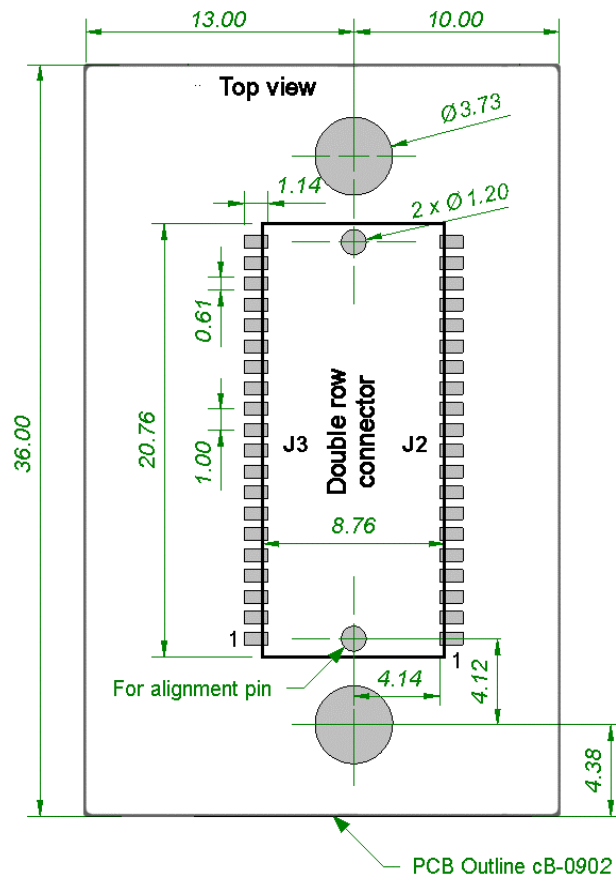


Figure 8: Host PCB layout [mm] for double row connector.

5.3 Using Press-Fit Nuts for Mounting the Module

A press-fit nut is pressed into the PCB from the bottom side with a special press tool. M2 sized press-fit nuts are suitable for the modules (see Figure 7 and Figure 8) and are manufactured by PEM Fastening Systems (www.pemnet.com), part no KFS2-M2 (see Figure 9). Be careful with the distance between the nuts regarding alignment, see section 5.1.2.

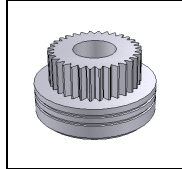


Figure 9: KFS2-M2 press-fit nut.

Spacer-pipes are recommended to use between the PCBs when press-fit nuts are used.

5.4 Antenna Issues

The unit cannot be mounted arbitrary, because of the radio communication. The unit with an internal surface mounted antenna (CB-OEMSPA312i and CB-OEMSPA332i) cannot be mounted in a metal enclosure.

No metal casing or plastics using metal flakes should be used, avoid also metallic based paint or lacquer. Keep a minimum clearance of 10mm between the antenna and the casing. Keep 10 mm free space from metal around the antenna.

If a metal enclosure is required, one of the external antenna options has to be used. See section 4.2 for more information on the antenna options available.

6 Bluetooth Information

6.1 General information

In the tables below you can find information about Bluetooth properties. The cB-0902 module is available in two output power versions both Bluetooth Class 1. The output power of the cB-OEMSPA312i/x device is max +7dBm (5mW) and the output power of the cB-OEMSPA332i/x device is max +16.9dBm (49mW).

Table 16: Bluetooth information CB-OEMSPA-312i/x

| Parameter | Data |
|--------------------------------|-----------------------------|
| Bluetooth radio | Philips BGB203 |
| Bluetooth base band controller | Philips BGB203 |
| RF output power | Class 1, max 7dBm (5mW) |
| Receive sensitive level | -90dBm |
| Receive input level (max) | +15dBm |
| Output frequency | 2.402 –2.480 GHz, ISM band. |
| Bluetooth stack | Embedded host stack |
| Bluetooth qualification | 2.0 |

Table 17: Bluetooth information CB-OEMSPA-332i/x

| Parameter | Data |
|--------------------------------|--------------------------------|
| Bluetooth radio | Phillips BGB203 |
| Bluetooth base band controller | Phillips BGB203 |
| Radio power amplifier | muRata MF2400PS-AL0909 (+20dB) |
| RF output power | Class 1, max 16.9dBm (49mW) |
| Receive sensitive level | -89dBm |
| Receive input level (max) | +16dBm |
| Output frequency | 2.402 –2.480 GHz, ISM band. |
| Bluetooth stack | Embedded host stack |
| Bluetooth qualification | 2.0 |

6.2 Bluetooth Qualification information



All products based on the PCB cB-0902-02 have been qualified according to the Bluetooth specification 2.0.

Table 18 - Bluetooth Qualification information

| Module | Bluetooth specification | QD ID | List date |
|------------------|-------------------------|---------|------------|
| cB-OEMSPA312i /x | 2.0 | B010960 | 2007-01-24 |
| cB-OEMSPA332i/x | 2.0 | B011309 | 2007-01-24 |

The following Bluetooth profiles are supported (covered functionality):

- Generic Access Profile (GAP)
- Serial Port Profile (SPP)
- Dial-up Networking Profile (DUN GW, DUN DT)

When creating end products based on the Serial Port Adapter the following applies:

- The end product does not have to be re-qualified.
- The end product or the end product documentation based on:
 - cB-OEMSPA312i /x products shall make the following information available:
"This product contains a Bluetooth qualified product QD ID B010960".
 - cB-OEMSPA332i /x products shall make the following information available:
"This product contains a Bluetooth qualified product QD ID B011309".
- The Bluetooth Trademark may be placed on the end product (requires Bluetooth SIG membership, for more information see www.bluetooth.org).
- The Bluetooth Trademark may be used in material related to the end product (requires Bluetooth SIG membership, for more information see www.bluetooth.org).

For more information please contact connectBlue.

7 Regulatory Information

7.1 Declaration of Conformity



We, **connectBlue AB**, of
Norra Vallgatan 64 3V
SE-211 22 Malmö, Sweden

declare under our sole responsibility that our products:

cB-OEMSPA312i/x (cB-0069, cB-0070, cB-0071, cB-0072, cB-0073, cB-0074, cB-0075, cB-0076),
cB-OEMSPA332i/x (cB-0077, cB-0078, cB-0079, cB-0080, cB-0081, cB-0082, cB-0083, cB-0084),
OEM Module Adapter III (cB-0068).

to which this declaration relates, conforms to the following product specifications:

R&TTE Directive 1999/5/EC

EN 300 328 V1.6.1 (2004-11)

EMC Directive: 89/336/EEC

EN 301 489-1 V1.4.1 (2002-08)

EN 301 489-17 V1.2.1 (2002-08)

EN 61000-6-2 (2001)

Safety Compliance

EN 60950-1:2001 and/or IEC 60950-1:2001 (1st Edition)

EN 60950-1/A11:2004 + Corrigendum:2004

Medical Electrical Equipment

IEC 60601-1-2 (2001)

18/11/2005 Malmö, Sweden

Mats Andersson

CTO of connectBlue AB

If a cB-OEMSPA332i/x is used within EU a notification must be made to each of the national authorities responsible for radio spectrum management of the intention to place radio equipment that uses frequency bands whose use is not harmonized throughout the EU, on its national market.

More information at: <http://europa.eu.int/comm/enterprise/rtte/gener.htm>

7.2 Safety Compliance

In order to fulfill the safety standard EN 60950-1 the unit must be supplied by a limited power source.

7.3 FCC and IC Compliance

See Table 1 for information about the different product variants.

7.3.1 Compliance for cB-0902-0201

7.3.1.1 FCC Statement for cB-0902-0201

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna
- Increase the separation between the equipment and receiver
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected

Consult the dealer or an experienced radio/TV technician for help

7.3.1.1.1 Antenna

Our module type cB-0902-0201 is for OEM integrations only. The end-user product will be professionally installed in such a manner that only the authorized antennas are used.

7.3.1.1.2 Caution

Any changes or modifications NOT explicitly APPROVED by connectBlue AB could cause the module to cease to comply with FCC rules part 15, and thus void the user's authority to operate the equipment.

7.3.1.2 IC Compliance

Operation is subject to the following two conditions:

- (1) this device may not cause harmful interference, and
- (2) this device must accept any interference received,

including interference that may cause undesired operation.

This device has been designed to operate with an antenna having a maximum gain of 2.7 dBi.

Having a higher gain is strictly prohibited per regulations of Industry Canada. The required antenna impedance is 50 ohms.

To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (EIRP) is not more than that required for successful communication.

The installer of this radio equipment must ensure that the antenna is located or pointed such that it does not emit RF field in excess of Health Canada limits for the general population; consult Safety Code 6, obtainable from Health Canada's website www.hc-sc.gc.ca/rpb

7.3.1.3 Labeling Requirements for End Product

For an end product using the product cB-0902-0201 there must be a label containing, at least, the following information:

| |
|-----------------------------------------------------------------|
| This device contains FCC ID: PVH090202S IC: 5325A-090202S |
|-----------------------------------------------------------------|

The label must be affixed on an exterior surface of the end product such that it will be visible upon inspection in compliance with the modular approval guidelines developed by the FCC.

In accordance with 47 CFR § 15.19 the end product shall bear the following statement in a conspicuous location on the device:

"This device complies with Part 15 of the FCC Rules.

Operation is subject to the following two conditions:

- (1) this device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operation."

When the device is so small or for such use that it is not practicable to place the statement above on it, the information shall be placed in a prominent location in the instruction manual or pamphlet supplied to the user or, alternatively, shall be placed on the container in which the device is marketed. However, the FCC ID label must be displayed on the device.

In case, where the final product will be installed in locations where the end-user is not able to see the FCC ID and/or this statement, the FCC ID and the statement shall also be included in the end-product manual.

7.3.2 Compliance for cB-0902-0202

7.3.2.1 FCC Statement for cB-0902-0202

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna
- Increase the separation between the equipment and receiver
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected

Consult the dealer or an experienced radio/TV technician for help

7.3.2.1.1 Antenna

Our module type cB-0902-0202 is for OEM integrations only. The end-user product will be professionally installed in such a manner that only the authorized antennas are used.

7.3.2.1.2 Caution

Any changes or modifications NOT explicitly APPROVED by connectBlue AB could cause the module to cease to comply with FCC rules part 15, and thus void the user's authority to operate the equipment.

7.3.2.2 IC Compliance

Operation is subject to the following two conditions:

- (1) this device may not cause harmful interference, and
- (2) this device must accept any interference received,

including interference that may cause undesired operation.

This device has been designed to operate with an antenna having a maximum gain of 8dBi.

Having a higher gain is strictly prohibited per regulations of Industry Canada. The required antenna impedance is 50 ohms.

To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (EIRP) is not more than that required for successful communication.

The installer of this radio equipment must ensure that the antenna is located or pointed such that it does not emit RF field in excess of Health Canada limits for the general population; consult Safety Code 6, obtainable from Health Canada's website www.hc-sc.gc.ca/rpb.

7.3.2.3 Labeling Requirements for End Product

For an end product using the product cB-0902-0202 there must be a label containing, at least, the following information:

| |
|-----------------------------------------------------------------|
| This device contains FCC ID: PVH090202L IC: 5325A-090202L |
|-----------------------------------------------------------------|

The label must be affixed on an exterior surface of the end product such that it will be visible upon inspection in compliance with the modular approval guidelines developed by the FCC.

In accordance with 47 CFR § 15.19 the end product shall bear the following statement in a conspicuous location on the device:

“This device complies with Part 15 of the FCC Rules.

Operation is subject to the following two conditions:

- (1) this device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operation.”

When the device is so small or for such use that it is not practicable to place the statement above on it, the information shall be placed in a prominent location in the instruction manual or pamphlet supplied to the user or, alternatively, shall be placed on the container in which the device is marketed. However, the FCC ID label must be displayed on the device.

In case, where the final product will be installed in locations where the end-user is not able to see the FCC ID and/or this statement, the FCC ID and the statement shall also be included in the end-product manual.

7.3.2.4 RF-exposure Statement for cB-0902-0202

This modular transmitter MUST have a separation distance of at least 20 cm between the antenna and the body of the user or nearby persons, excluding hands, wrists, feet, and ankles.

If the radio module is installed in a laptop display, transmission MUST be prevented if the lid is closed to ensure that the minimum distance of 20 cm between the user and the transmitting antenna is maintained.

Any notification to the end user of installation or removal instructions about the integrated radio module is NOT allowed.

7.4 UL listing information

If a customer intends to UL list a product including any of the Bluetooth modules based on the PCB cB-0902-02 this information is useful:

The printed circuit board if produced according to the following specification:

- UL recognized ZPMV2 min. 105 °C flame class V-0 or better.

7.5 Compliance with RoHS directive



All products based on the PCB cB-0902-02 are produced according to the RoHS (Restriction of the use of certain Hazardous substances in electrical and electronic equipment) directive and complies with the directive.

8 Guidelines for Efficient and Safe Use

8.1 General

Read this information before using your OEM Serial Port Adapter.

For any exceptions, due to national requirements or limitations, when using your OEM Serial Port Adapter, please visit www.bluetooth.org.

Note: Changes or modifications to the product not expressly approved by connectBlue AB will void the user's authority to operate the equipment.

8.2 Product Care

- Do not expose your product to liquid or moisture.
- Do not expose you product to extreme hot or cold temperature (see Section 2.3.3 for further information)
- Do not expose your product to lit candles, cigarettes, cigars, open flames, etc.
- Do not drop, throw or try to bend your product since rough treatment could damage your product.
- Do not attempt to disassemble your product. Doing so will void warranty. The product does not contain consumer serviceable or replaceable components. Service should only be performed by connectBlue AB.
- Do not paint your product as the paint could prevent normal use.
- If you will not be using your product for a while, store it in a place that is dry, free from damp, dust and extreme heat and cold.
- The clearance and creepage distances required by the end product must be withheld when the module is installed.
- The cooling of the end product shall not negatively be influenced by the installation of the module when the module is installed.

8.3 Radio Frequency Exposure

The OEM Serial Port Adapter contains a small radio transmitter and receiver. During communication with other Bluetooth products the OEM Serial Port Adapter receives and transmits radio frequency (RF) electromagnetic fields (microwaves) in the frequency range 2400 to 2500 MHz. The output power of the radio transmitter is very low.

When using the OEM Serial Port Adapter, you will be exposed to some of the transmitted RF energy. This exposure is well below the prescribed limits in all national and international RF safety standards and regulations.

8.4 Electronic Equipment

Most modern electronic equipment, for example, in hospitals and cars, is shielded from RF energy. However, certain electronic equipment is not. Therefore:

Note: This equipment emits RF energy in the ISM (Industrial, Scientific, Medical) band. Please insure that all medical devices used in proximity to this device meet appropriate susceptibility specifications for this type of RF energy.

8.5 Potentially Explosive Atmospheres

Turn off your electronic device before entering an area with potentially explosive atmosphere. It is rare, but your electronic device could generate sparks. Sparks in such areas could cause an explosion or fire resulting in bodily injury or even death.

Areas with a potentially explosive atmosphere are often, but not always, clearly marked. They include fuelling areas, such as petrol station, below deck on boats, fuel or chemical transfer or storage facilities, and areas where the air contains chemicals or particles, such as grain, dust, or metal powders.

8.6 Power Supply

The OEM Serial Port Adapter must be supplied by a limited power source according to EN 60950-1.

- Connect your power supply only to designated power-sources as marked on the product.
- Make sure all cords and cable are positioned so that they will not be stepped on, tripped over or otherwise subject to damage or stress.
- To reduce risk of electric shock, unplug the unit from any power source before attempting to clean it.

Appendix A - Application Notes

Usually only a subset of the available functionality is of interest to the designer. In addition, depending on the host system, the electrical interface can be designed in many ways. The designer can use the step-by-step guide in this chapter as an aid in the design process.

A.1 Step-by-Step Guide

Table 19: Step-by-step guide with Yes and No answers.

| Question | Yes | No |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Are you going to integrate the OEM Serial Port Adapter in a metal enclosure? | The internal antenna models cannot be used. Use the OEM-SPA312x or OEMSPA332x. | You are free to choose between the products. The internal antenna models are lower cost and are easier to design-in. However, an external antenna could give better range. |
| Do you wish to use logic level when communicating with the OEM Serial Port Adapter? | See section A.2.2.1 for electrical design. | Go on to next point. |
| Do you want to use RS232 as the physical serial interface? | See section A.2.2.2 for electrical design. | Go on to next point. |
| Do you want to use RS485 or RS422 as the physical serial interface? | See section A.2.2.3 - A.2.2.4 for electrical design. | Go on to next point. |
| Are you using a 5V host system? | See section A.2.1, Figure 11 for electrical design. | See section A.2.1, Figure 10 for electrical design. |
| Is low power consumption important? | The power consumption can be reduced by enabling the stop mode, see Table 9. The stop mode is controlled with the DSR pin, see section 2.5. The power consumption is optimized with 3.2-3.3 V supply voltage. | Go on to next point. |
| Do you wish to connect LEDs to the OEM Serial Port Adapter? | See section A.2.3 for design examples for connecting the LEDs. | Go on to next point. |
| Do you want to detect the status of the module with a controller? | See Chapter 3, Table 13 for status detection and section A.2.3 for electrical design. | Go on to next point. |
| Do you wish to utilize the restore switch? | See section A.2.3.3 for electrical design. | Go on to next point. |
| Do you wish to utilize the Function switch ("Connect on external signal")? | See section A.2.3.4 for electrical design. | Go on to next point. |
| Do you want to manually reset the module? | See section A.2.4 for electrical design. Use a double row connector. See section 5.2.1.2. | |

A.2 Design Examples

This section contains design examples for all interfaces on J1, J2, J3, J7 and J8. The connector type that suits a specific application depends on the needed signal and the preferred interface type (wires, flexfilm, board-to-board or SMD).

A.2.1 Logic Levels

A 3.0/3.3V host system can be connected directly to the logic level pins (BLUE, UART-TxD / UART-RxD etc). A serial 100Ω resistor shall be used (see Figure 10) for protection, see Table 11 for logic levels characteristics.

A 5V host system can easily be adjusted to the logic levels. A host system output signal can use a resistive divider ($1.8k\Omega/2.2k\Omega$) to adjust the levels. This is applicable for speeds up to 115.2kBits/s. The divider can be improved by adding a logic buffer (74HCT08) for higher speeds (see Figure 11). The host system input pins could require a buffer (see Figure 11) depending on the logic level requirements (see Table 11).

The 74HCT08 gate is also available in a single gate package (74AHCT1G08).

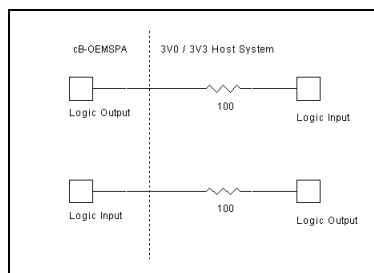


Figure 10: Logic levels interface to a 3/3.3V system. A protective 100Ω resistor is used.

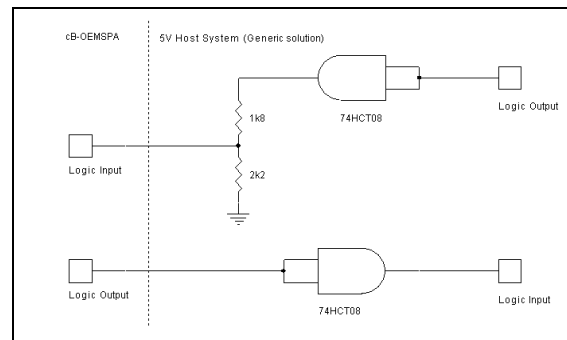


Figure 11: Interface example with logic levels to a 5V system.

A 5V system with open collector outputs is designed in Figure 12.

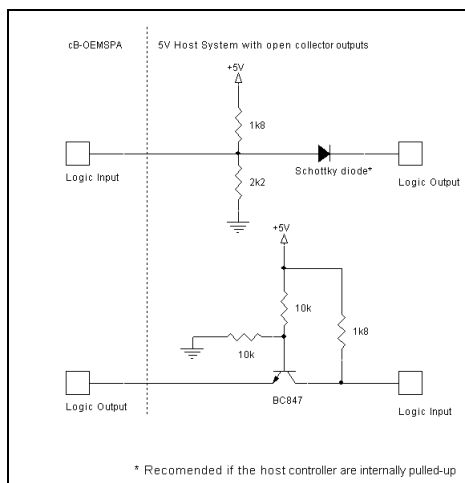


Figure 12: Open collector outputs.

A.2.2 Serial Interface

The serial interface can operate in RS232 or Logic level mode, see section A.2.3.2.

The Logic level mode could be used if the module is connected to an external CPU or if the physical interface should be another than the internal RS232 likes RS422 (see section A.2.2.3).

The signal excluding the RxD and TxD signals available on the serial interface are:

CTS (Clear To Send) and RTS (Request To Send) are used for hardware flow control.

DSR (Data Set Ready) can be used to make a connect attempt. See the Serial Port Adapter AT commands specification.

DTR (Data Terminal Ready) can be used to detect if the module is up and running and ready to receive data.

Note! The module must be configured to flow control none if hardware flow control is not used, see the Serial Port Adapter AT Commands document.

A.2.2.1 Logic level Mode

The serial UART interface can be used in a host controller application with a UART interface. The design of the interface depends on the power supply voltage of the host system; see Figure 13 for a 3.0/3.3V host system and Figure 14 for a 5V host system.

See section A.2.3.2 for information on how to select Logic level mode.

Note! It is very important to set the module in logic level mode properly when interfacing with logic levels; collision with the internal RS232 transceiver could damage the module.

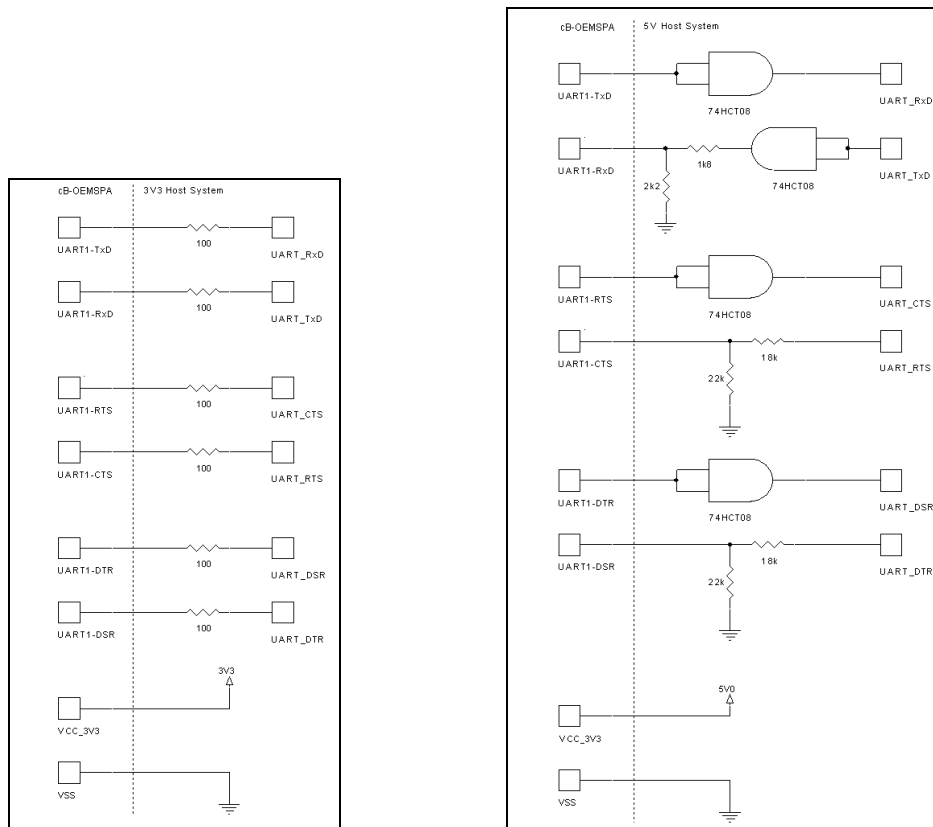


Figure 13: A complete UART interface with a 3.0/3.3V host system.

Figure 14: A complete UART interface with a 5V host system.

A.2.2.2 External RS232 driver

The modules are fully compatible with the EIA-232 standard and can be connected to all RS232 transceivers. Speed and current consumption depends on the host system RS232 transceiver. See Figure 15 for a complete example. Not used functionality can be left unconnected; see Section A.2.2.

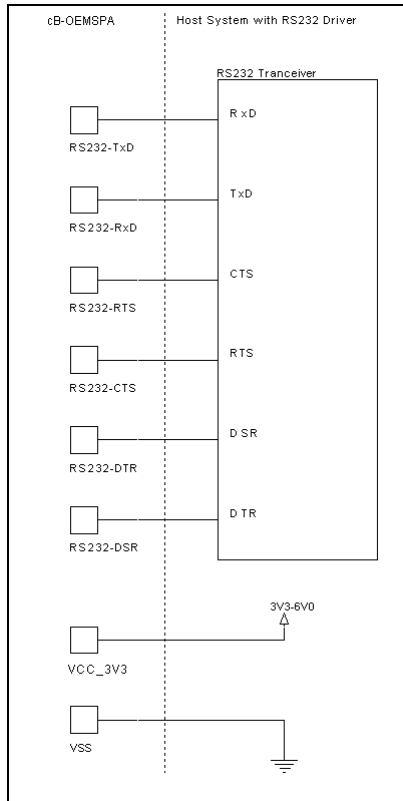


Figure 15: A complete RS232 interface.

A.2.2.3 External RS422 transceiver

An external RS422 driver could be used in a point-to-point (full duplex) application (see Figure 16).

The Logic level mode needs to be enabled when using an external transceiver. See section A.2.3.2 for information on how to select Logic level mode.

Note! It is very important to set the module in logic level mode properly when interfacing with logic levels; collision with the internal RS232 transceiver could damage the module.

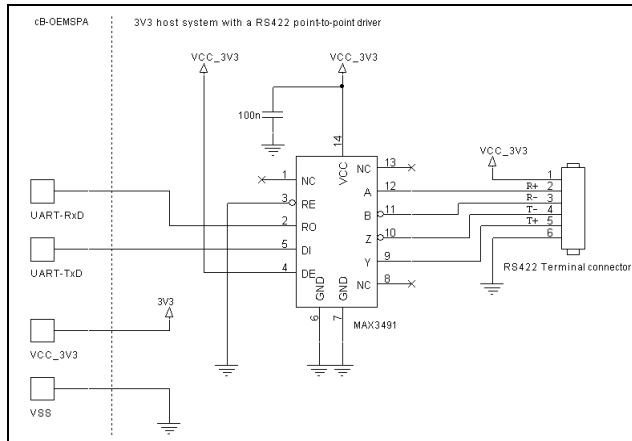


Figure 16: A complete RS422 interface.

A.2.3 LED and Switch Design

A.2.3.1 BLUE Signal

The BLUE logic LED signal is not multiplexed with any other functionality, which makes the design more straightforward (for more information see Figure 18). There are two important notes:

- A blue LED requires about 3.5V forward voltage drop (cannot be used in a 3.3V system).
- The BLUE signal can be used to detect if the module is connected or not. The BLUE signal flashes when the module is sending and receiving data (see Chapter 3, Table 13). See Figure 19 for an example on how to suppress the flashes.

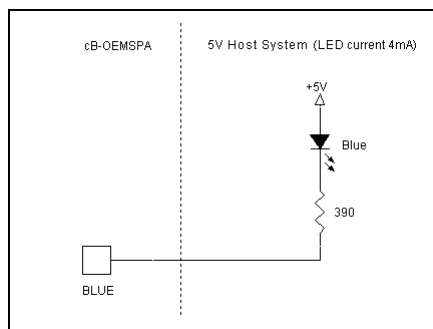


Figure 18: A blue LED can be connected directly to the module if the LED current is below 4mA. A high state (active low) makes the voltage drop over the LED to 2.2V. This is not enough to light the LED.

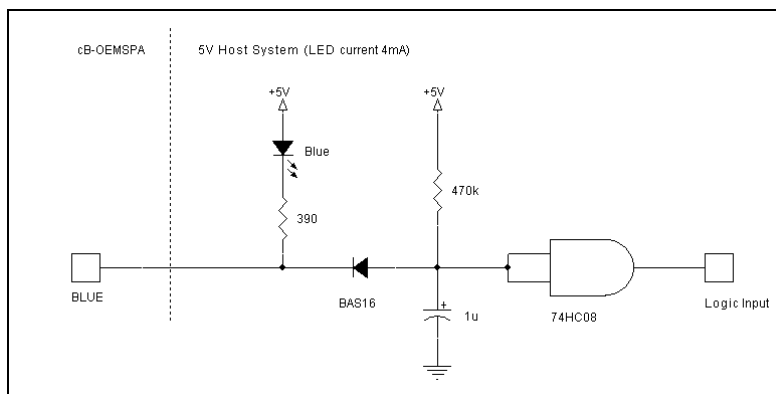


Figure 19: A Low pass filter and a 74HC08 suppress the flashes when the module is sending and receiving data. The Blue LED can be removed if not required. The values are not suited in all applications and need to be verified in a specific application.

A.2.3.2 RED/Mode Signal

The RED/Mode signal is a multiplexed signal:

- **RED** - Logic red LED signal (see Chapter 3, Table 13). Becomes valid 500ms after start up.
- **Mode** - The module reads the status of the signal during startup to decide if the serial interface shall be RS232 (HIGH) or logic UART (LOW) levels. The input signal must be stable for the first 500ms after startup (after reset/power on reset).

The signal is internally pulled-up ($16k\Omega$) for RS232 as default.

Note! The internal $16k\Omega$ pull-up is smaller than on previous product generations from connectBlue. This requires a smaller pull-down resistor ($1k\Omega$) for a low state.

If a LED is used in UART mode a high impedance buffer is required to prevent the signal from being pulled-up via the LED. A 74HC08 logic gate can be used in a 3/3.3V system (see Figure 20) and a 74HCT08 logic gate in a 5V system (see Figure 21). Both gates are available in a single gate package (74AHC1G08/74AHCT1G08).

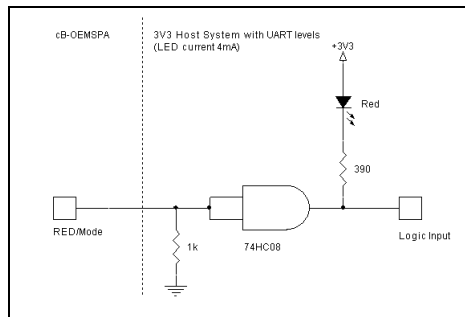


Figure 20: UART mode selected together with a red LED in a 3.3V host system. The status of the signal can also be used as input to a host controller.

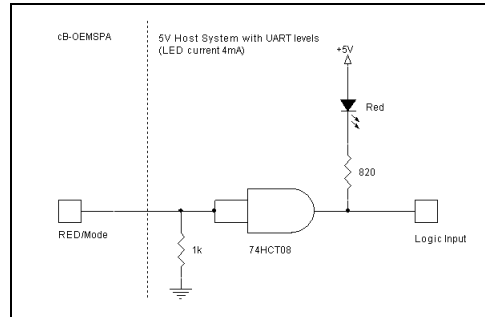


Figure 21: UART mode selected together with a red LED in a 5V host system. The status of the signal can also be used as input to a host controller.

The buffer can be removed in a 3.3V system if RS232 mode is used (see Figure 22).

In a 5V system the high state output (2.8V) from the module is not enough to turn off the LED so a 74HCT08 buffer can be used to raise the high level to 5V (see Figure 23).

The 74HCT08 gate is available in a single gate package (74AHCT1G08).

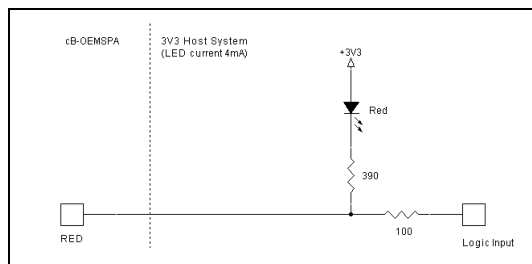


Figure 22: RS232 mode selected (default) together with a red LED in a 3.3V host system. The status of the signal can also be used as input to a host controller.

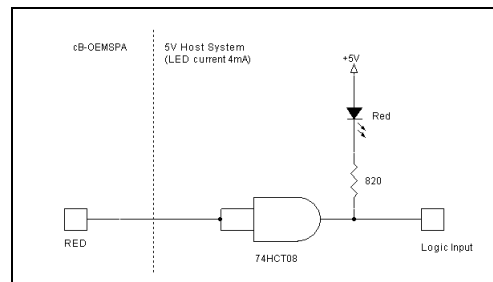


Figure 23: RS232 mode selected (default) together with a red LED in a 5V host system. The status of the signal can also be used as input to a host controller.

Only a pull-down on the RED/Mode pin is needed if UART mode is used but no red LED is required (see Figure 24). The RED/Mode pin can be left unconnected if RS232 (default) is used and no red LED required.

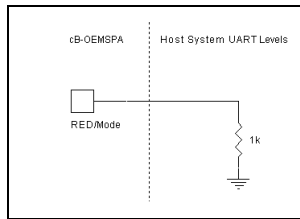


Figure 24: The mode pin is pulled-down (1k Ω) in UART mode.

A.2.3.3 GREEN/Switch-1 signal

The GREEN/Switch-1 signal is a multiplexed signal:

- **GREEN** - Logic green LED signal (see Chapter 3, Table 13). Becomes valid 500ms after start up.
- **Switch-1** - The module reads the status of the signal at startup to decide if the serial interface settings shall be restored (LOW) (see the Serial Port Adapter AT Commands specification for more details). The input signal must be stable for the first 500ms after startup (after reset/power on reset).

The signal is internally pulled-up ($16k\Omega$) to 3.0V for NOT restoring settings to default.

Note! The internal $16k\Omega$ pull-up is smaller than on previous product generations from connectBlue. This requires a smaller pull-down resistor ($1k\Omega$) for a low state.

If a LED is used and a switch is required to be able to restore the settings, a high impedance buffer need to prevent the signal from being pulled-up via the LED. A 74HC08 logic gate can be used in a 3/3.3V system (see Figure 25) and a 74HCT08 logic gate in a 5V system (see Figure 26).

Both gates are available in a single gate package (74AHC1G08/74AHCT1G08).

Sometimes, over time, switch contacts can get an oxide layer. This may cause the closed switch resistance to become too high to sink the signal to logic LOW (the signal is internally pulled-up to $16k\Omega$). A design that prevents this can be found in Figure 30.

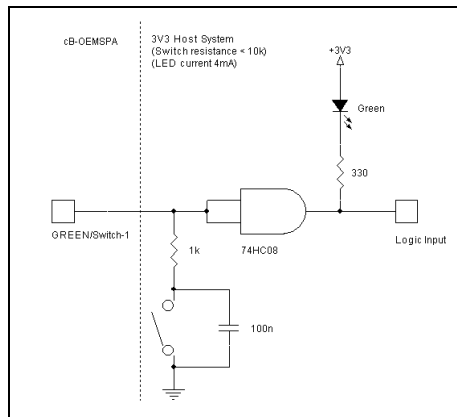


Figure 25: Switch-1 used together with a green LED in a 3.3V host system. The status of the signal can also be used as input to a host controller. Notice the $1k\Omega$ serial resistor.

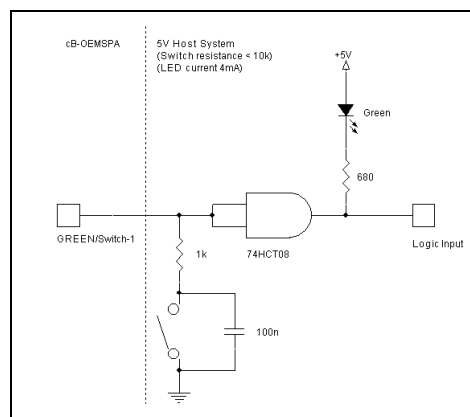


Figure 26: Switch-1 used together with a green LED in a 5V host system. The status of the signal can also be used as input to a host controller. Notice the $1k\Omega$ serial resistor.

The buffer can be removed in a 3.3V system if no restore switch is required (see Figure 27).

In a 5V system the high state output (2.8V) from the module is not enough to turn off the LED, so a 74HCT08 buffer can be used to raise the high level to 5V (see Figure 28).

The 74HCT08 gate is also available in a single gate package (74AHCT1G08).

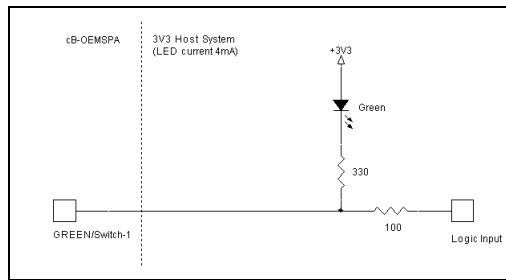


Figure 27: No restore switch used but a green LED in a 3.3V host system. The status of the signal can also be used as input to a host controller.

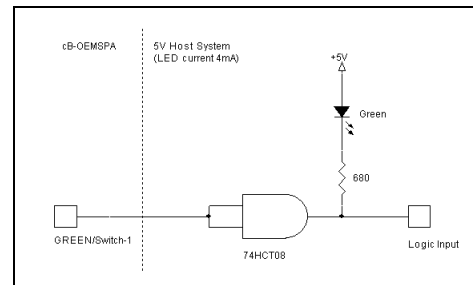


Figure 28: No restore switch used but a green LED in a 5V host system. The status of the signal can also be used as input to a host controller.

A serial resistor to the restore switch must be used to prevent a short circuit when the GREEN/Switch-1 pin is in output HIGH state and the switch is pressed (see Figure 29).

Sometimes, over time, switch contacts can get an oxide layer. This may cause the closed switch resistance to become too high to sink the signal to logic LOW (the signal is internally pulled-up to 16kΩ). A design that prevents this can be found in Figure 30.

The GREEN/Switch-1 pin can be left unconnected if none of its functionality is required.

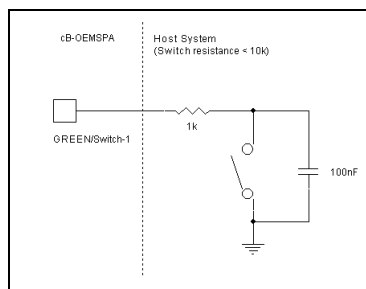


Figure 29: A low resistance restore switch used. Notice the 1kΩ serial resistor.

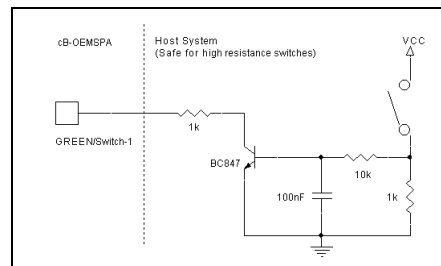


Figure 30: If the resistance in the switch is not guaranteed to be low enough, a safer design can be used. Notice the 1kΩ serial resistor.

A.2.3.4 Switch-0 Signal

Switch-0 is not multiplexed with other functionality and a switch is easily implemented (see Figure 31).

Sometimes, over time, switch contacts can get an oxide layer. This may cause the closed switch resistance to become too high to sink the signal to logic LOW (the signal is internally pulled-up to 16kΩ). A design that prevents this can be found in Figure 32.

The Switch-0 pin can be left unconnected if its functionality is not used.

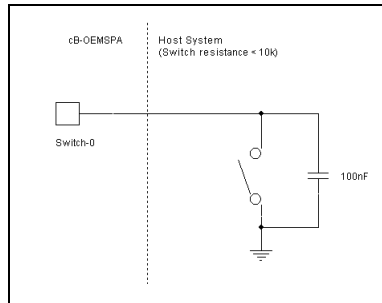


Figure 31: A low resistance function switch used.

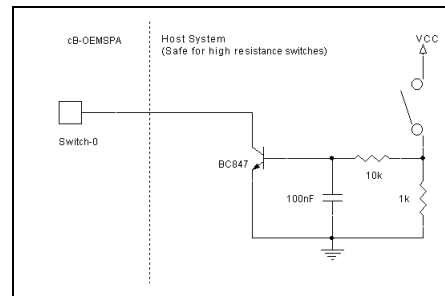


Figure 32: If the resistance in the switch is not guaranteed to be low enough, a safer design can be used.

A.2.4 Reset

The RESET pin can be connected to an external reset source, see Figure 33 for a switch example.

If the reset signal is connected to an output signal it must be an open drain collector, see Figure 34. Notice the capacitive load on the RESET pin in Table 11, section 2.3.

The RESET pin can be left unconnected if not used.

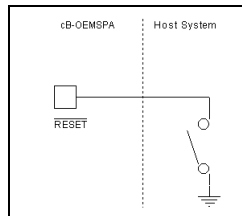


Figure 33: A reset switch.

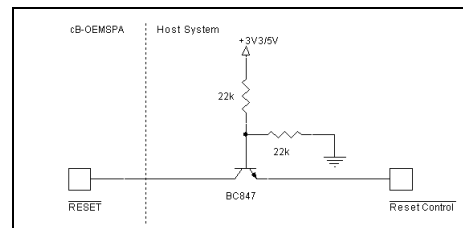


Figure 34: Design of an open collector reset from an active high output.

A.2.5 A Complete 5V Host System Interface

This is a complete 5V host system interface example with an RGB LED and two switches (except the serial interface, see section A.2.2 for information). The design is based on the LM339 Quad OP-amp instead of logic gates.

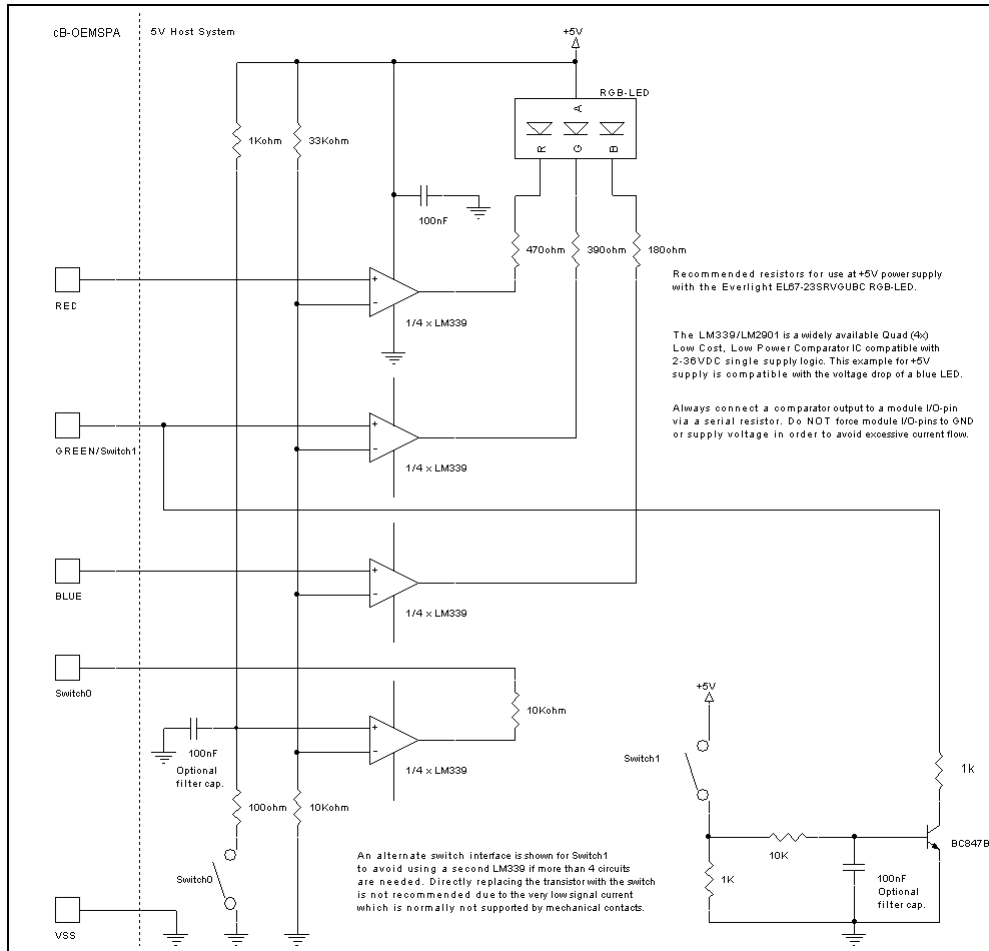


Figure 35: A complete 5V host interface with operational amplifier